



BARRICADE ASSEMBLY

① Shaded pipe to be tied together with rope threaded into pipe interior and tied internally without tension. Use No. 6, 3/16" diameter braided nylon rope (800 lb. test) or equivalent.

NOTES:

The pipe used to construct barricade shall conform to the requirements of ASTM Designation: D2241 for PVC 1120 or 1220, SDR 21, pressure rating 200 p.s.i. The wyes, tees, and elbows shall conform to the requirements of ASTM Designation: D2466, Type II, Grade I. All joints shall be slip-fit and shall not be threaded or cemented.

The base frame may be filled with dry sand for added stability.

The 9"x48" barricade rails shall be fabricated from 0.025" anodized aluminum and shall be attached with 1" No. 14 pan head metal screws. Barricade colors shall conform to the requirements on sheet I.

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STATE OF MINNESOTA
DEPARTMENT OF TRANSPORTATION

BREAKAWAY BARRICADES
PLASTIC SUPPORT

SPECIFICATION
REFERENCE

1710

STANDARD
PLATE
NO.

80001
(2 of 2)